

Work Order ID 109770

\*109770\*

Page 1

November-29-13 7:56:09 AM

Item ID: D205-708-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Adjustable Engine Mount Installation

Start Date: 11/29/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 11/29/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference: rework/re-cad

Approvals: Process Plan:  Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

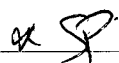
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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B80701	Rev C
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100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

DAS  
6  
9-89

14-1-14



110

0.00

\*110\*

PURCHASING

Purchasing

Memo

0.00

Purchasing

PULL FROM W/O 94018

1 X D205-708-011

Issue P/O:

22245

Heli-trades - TOUCH UP CAD PLATE

CL 13/11/29 (1)

120

0.00

\*120\*

Receive &amp; Inspect for Damage &amp; Mat'l Certs

Packaging

Memo

0.00

Packaging

Receive &amp; Inspect For Transit Damage Ensure Certificate of Conformity is attached

13/12/13 (1)



Work Order ID 109770

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Page 2

November-29-13 7:56:09 AM

Item ID: D205-708-011

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\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Adjustable Engine Mount Installation

Start Date: 11/29/13 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 11/29/13 Req'd Qty: 1.00 \*1\*

Customer:

Reference: rework/re-cad

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo Inspect assembly. Visually inspect thread, fit and cad plating	0.00  0.00		DAS 27 9-89 B12/09		1			
135 *135* Packaging Packaging	Pick Kit  Memo	0.00  0.00				1x		13-12-13	
140 *140* QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00  0.00		DAS 6 9-89 M-1-M		1/2			

DAS  
26  
9-89



# Work Order ID 109770

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**\*109770\***

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Item ID: D205-708-011

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**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Adjustable Engine Mount Installation

Start Date: 11/29/13 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 11/29/13 Req'd Qty: 1.00 **\*1\***

Customer:

Reference: rework/re-cad

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150		0.00							
<b>*150*</b>	Packaging								<b>DAS</b>
Packaging	Memo	0.00							<b>6</b>
Packaging	PACKAGE USING NEW B/N								<b>9-89</b>
	Identify and pack for shipping as per PPP D205-708-011								
	Location: <u>F6012</u>								
	PPP Rev: _____								
160	QC21- Final Inspection - Work Order Release	0.00							
<b>*160*</b>									
QC	Memo	0.00							
Quality Control									

1x ~~14-01-14~~  
14/1/14

14-01-15

14-01-14

# Picklist Print

November-29-13 7:56:09 AM

Page 1

Work Order ID: 109770

Parent Item: D205-708-011

Parent Item Name: Adjustable Engine Mount Installation

Start Date: 11/29/13

Required Date: 11/29/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP C 06.01.31 Added MS206136C12 JLM/AP  
IPP Rev:D 07-12-12 as per ECN 1074 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-708-011 Adjustable Engine Mount Installation		Manufactured	No				Each	7.0000		1		11/29/13	

Location

Loc Qty

Loc Code

FG042

7

94018

2

94286

1

98104

4

**HELITRADES INC.**

P.O. Box 162, 18 Terry Fox Drive  
Vankleek Hill, Ontario  
K0B 1R0, Canada  
TEL (613) 678-3027 FAX(613) 678-2776  
Email: helitrad@hawk.igs.net  
GST# R102320439

**PACKING SLIP:****H20388****DATE:**

03-Dec-2013

**CUSTOMER P.O.**

PO22245

**CUSTOMER I.D.:**

DART AEROSPACE

**DATE ITEM RECEIVED:**

02-Dec-2013

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**SOLD TO:** DART AEROSPACE  
1270 ABERDEEN STREET**SHIP TO:**

HAWKESBURY K6A 1K7  
CHANTAL LAVOIE

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**Part Number:** D350-748-101 & 4ea D350-708-011  
**Description:** CROSSTUBE (& 4ea Adj. engine mount)  
**Component ID:** 206-13

**Serial Number:** NSN**Removed From:** UNK

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**SHIP VIA:****WAYBILL #:**

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**LIST OF ITEMS PICKED-UP:****1each P/N D350-748-101 Crosstube****4each P/N D350-748-011 Adjustable Engine Mount**

**HELITRADES INC.**

P.O. Box 162, 18 Terry Fox Drive  
Vankleek Hill, Ontario  
K0B 1R0, Canada  
TEL (613) 678-3027 FAX(613) 678-2776  
Email: helitrad@hawk.igs.net  
GST# R102320439

**STRIP REPORT:****H20388**

**STRIP REPORT DATE:** 03-Dec-2013  
**CUSTOMER P.O.:** 22245  
**CUSTOMER I.D.:** DART AEROSPACE  
**DATE ITEM RECEIVED:** 02-Dec-2013

**SOLD TO:** DART AEROSPACE  
1270 ABERDEEN STREET

**SHIP TO:**

HAWKESBURY  
LINDA/MELANIE

K6A 1K7

**Part Number:** D350-748-101 & 4ea D350-708-011  
**Description:** CROSSTUBE (& 4ea Adj. engine mount)  
**Component ID:** 206-13

**Serial Number:** NSN  
**Removed From:** UNK

**GENERAL CONDITIONS AS RECEIVED:** GOOD

**UNIT RECEIVED FOR:** OVERHAUL\_\_\_\_ REPAIR X TEST\_\_\_\_ WARRANTY\_\_\_\_ INSP\_\_\_\_

**WARRANTY ACCEPTED:** YES\_\_\_\_ NO\_\_\_\_ N/A X

**REPORTED FAILURE:** TOUCH UP CAD PLATE on CROSSTUBE and 4each Adjustable engine mount

**WAS REPORTED FAILURE CONFIRMED:** YES X NO\_\_\_\_

**REMARKS:**

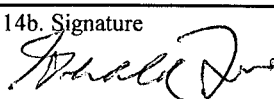

BRUSH CADMIUM REPAIRED ON CROSS TUBE AND 4 EACH ADJUSTABLE ENGINE MOUNT  
CARRIED OUT.

**DATE** December 03, 2013

**INSPECTOR** GERALD TOM





1. Approving Civil Aviation Authority/Country <b>Transport Canada</b>		2. <b>AUTHORIZED RELEASE CERTIFICATE FORM ONE</b>			3. Form tracking No. HTV-3556-2 Page 1 of 1	
4. Approved organization name and address <b>HELITRADES INC. 18 Terry Fox Drive, Vankleek Hill, Ontario, K0B 1R0, Canada</b>					5. Work order/contract/invoice <b>H-20388</b>	
6. Item	7. Description	8. Part No.	9. Qty	10. Serial/Batch No.	11. Status/work	
1	ADJUSTABLE ENGINE MOUNT.	D205-708-011	4	N.S.N.	REPAIRED	
12. Remarks BRUSH CADMIUM PLATING APPLIED TO AFFECTED AREA.						
DOCUMENTATION FOR ALL WORK PERFORMED IS AVAILABLE ON FILE UNDER HELITRADES W/O SPECIFIED IN BLOCK # 5.						
13a. Certifies that the items identified above were manufactured in conformity to:			14a.			
<input type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			<input checked="" type="checkbox"/> CAR 571.10 Maintenance Release. <input type="checkbox"/> Other regulations specified in block 12. Certifies that, except where otherwise specified in block 12, the work identified in block 11 and described in block 12 was performed in accordance with the Canadian Aviation Regulations.			
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
				 		AMO 3/86
13d. Name		13e. Date (dd/mm/yyyy)		14d. Name		14e. Date (dd/mm/yyyy)
				GERALD TOM		3 DEC. 2013
"This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown." (Previously form 24-0078)						

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Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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B80701	Rev C
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100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D205-708-011, CHG001

110

0.00

\*110\*

PURCHASING

Purchasing

Memo

0.00

Purchasing

PULL FROM W/O 94018

1 X D205-708-011

Issue P/O: 22245

Heli-trades - TOUCH UP CAD PLATE

120

Receive & Inspect for Damage & Mat'l Certs

0.00

\*120\*

Packaging

Memo

0.00

Packaging

Receive & Inspect For Transit Damage Ensure Certificate of Conformity is attached

MCS 13-12-17

CL 13/11/29 (1)

13/12/13 (1)